

Amendments to the Specification:

Please amend the certified translation of the specification submitted on 6-30-06 as follows. Inserted text is shown underlined and deleted text is shown in strike-through or in double brackets.

On page 1, please insert the following heading before the paragraph beginning on line 4:

Field

On page 1, please insert the following heading before the paragraph beginning on line 8:

Background

On page 2, please insert the following heading before the paragraph beginning on line 12:

Summary

On page 5, please insert the following heading before the paragraph beginning on line 6:

Brief Description of the Drawings

On page 5, please insert the following heading before the paragraph beginning on line 23:

Detailed Description

On page 1, please replace the paragraph beginning on line 8 with the following amended paragraph:

Many technical solutions have been proposed for carrying out the operation of cabling and setting continuous yarns. Mention may be made, by way of entirely non-limiting example, of the teaching of Patent FR 2 732 043 which relates to a machine comprising a central frame supporting a plurality of identical work positions each comprising:

- a double-twist or direct cabling spindle supporting a yarn package, the yarn being intended to be twisted or cabled with a second yarn;
- yarn forwarding means for eliminating the tension that results from the twisting or cabling operation;
- yarn heating means followed by a cooling zone;
- means for winding up the treated yarn;
- the heating means consist of a linear oven placed vertically or approximately vertically;
- the yarn performs an a forward-and-return motion inside the said oven and is introduced into and extracted from the latter via its bottom part, a feed and return system for the said yarn being provided in the top part; and
- means are provided for keeping the yarn under a minimum tension during the cooling phase and for delivering it to the wind-up means.

On page 2, please replace the paragraph beginning on line 26 with the following amended paragraph:

The combination of ~~fact of combining~~ the three cabling/twisting, heat-setting and winding-on operations makes it possible to substantially reduce the management of material undergoing processing between these three operations. This results in large savings in terms of the necessary labour for management of the in-process stocks and the immobilization of material, and also a reduction in the production cycle.